## Sustainable Design Principles

- Optimize Site Potential
- Protect and Conserve Water
- Minimize Nonrenewable Energy Consumption
- Use Environmentally Preferable Products & Materials
- Enhance Indoor Environmental Quality
- Optimize Operation and Maintenance Practices



## LEED Categories & Sustainable Design Principles

- Sustainable Sites Optimize Site Potential
- Water Efficiency Protect and Conserve Water
- Energy & Atmosphere Minimize Nonrenewable Energy Consumption
- Materials & Resources Use Environmentally Preferable Products
- Indoor Environmental Quality Enhance IEQ
- Innovation in Design

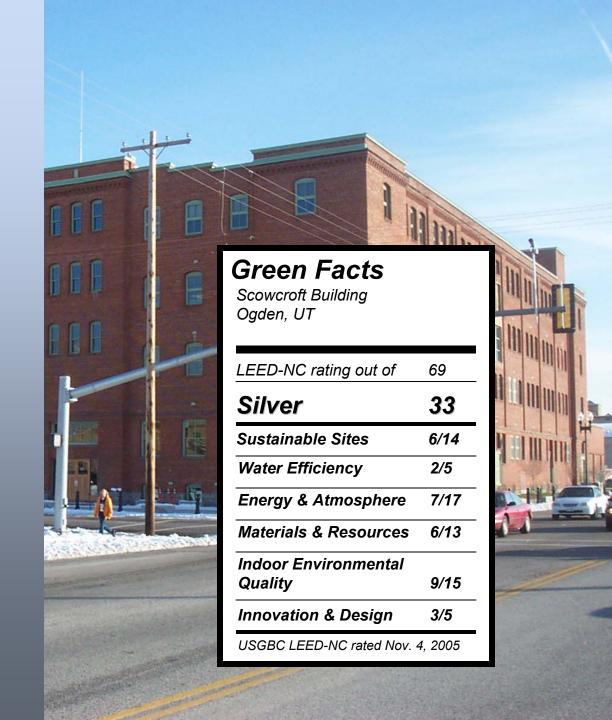


100% Historic building reuse - exterior

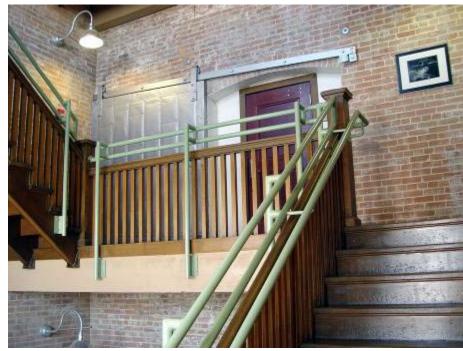
50% Historic building reuse - interior

30% Energy performance improvement over baseline









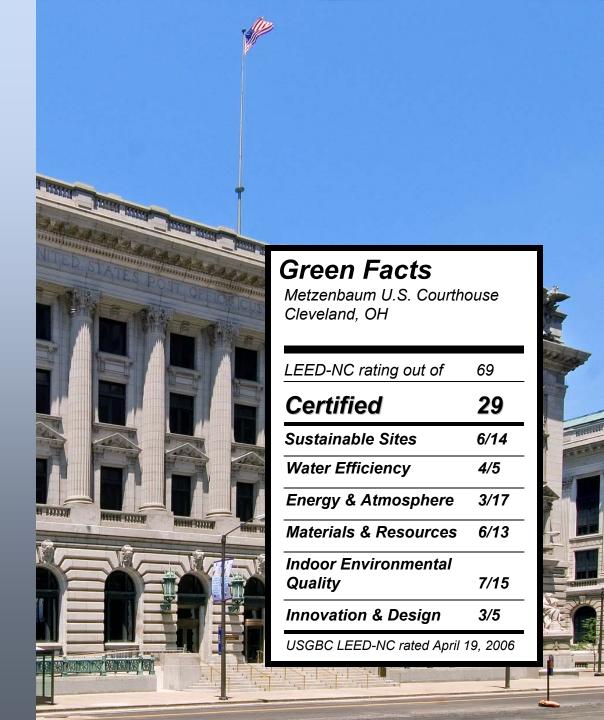


100% underground parking

25% of materials manufactured regionally

30% reduction in water use

GSA

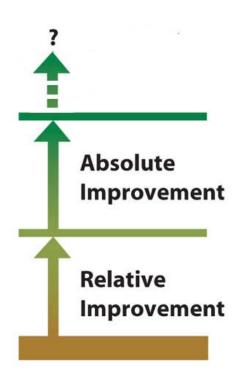












Sustainability Targets (100% less damage)

**Greening Goals** (slowing down the damage)

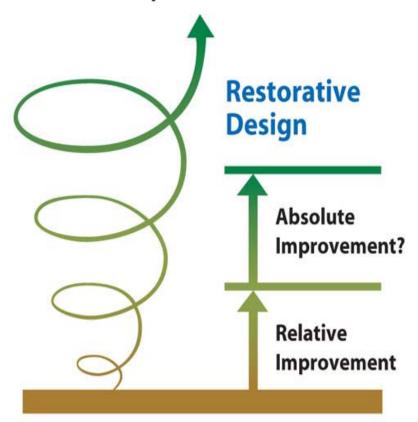
**Conventional Practice Goals** 



Graphic by Bill Reed, based on concept by Ray Cole

## **Regenerative Capability**

**Continuous Improvement?** 



Sustainability Targets (100% less damage)

Greening Goals (slowing down the damage)

**Conventional Practice Goals** 



Concept by Bill Reed and Regenesis





